



At Comfort Colors® we offer the ultimate comfort in clothes designed with a nature-inspired color palette that satisfies the soul. Whether it's their favorite Saturday morning tee to start the perfect weekend, or that cozy hooded sweatshirt for a cool night, people love to relax in Comfort Colors® apparel.

Did you know that at Comfort Colors® we've spent the last 40 years perfecting our dyeing process? What we've learnt along the way is what sets us apart from all the rest. We don't cut corners. Instead, we stick to what works: traditional, time proven, refined dyeing processes; remarkable craftsmanship in every detail, from reinforced neck taping to double-needle stitching to ensure that we deliver exceptional color and longer lasting, quality products.

Our 2018 collection adds 6 colors and a new sought-after Drop Shoulder Long Sleeve Tee. With plenty of room for shoulder-to-shoulder printing on the back, it's perfect for making a statement. Check out our expanded decorating techniques section (pages 40 and 41).

Comfort Colors® accessories are the perfect complement to any outfit. Back for a second year, don't miss our cotton totes, bags and caps. Available in several irresistible hues—and with quality finishes—they're sure to be continued favorites.

We invite you to see what's new, and live life in Comfort Colors. Quality and craftsmanship you can trust.

Colors Dyed Friginals









Living life in Comfort Colors® means celebrating life's simple joys in garments that are manufactured sustainably and responsibly. As part of the Gildan® family of brands, we're committed to our Genuine Responsibility™ program, which leads the way when it comes to corporate social responsibility. As a vertically integrated manufacturer that controls almost every step in the process, our focus is to continuously improve and reduce our environmental impact, understanding this is critical to our future growth. An example of these efforts is our adoption of renewable energy, powered within our BioMass systems where we burn agricultural and factory waste to create steam, enabling us to avoid emitting 155,000 metric tons of greenhouse gas emissions in 2016.

Genuine Responsibility

As one of the world's largest manufacturers of apparel, we directly employ over 48,000 people. We clearly understand that empowering them to succeed is key to our success. Our commitment to them is to provide safe, ethical and rewarding work environments and ensure that we maintain high standards for labor practices, always treating them with respect and dignity. In 2016, we provided over 837,800 man-hours of training, delivered more than 178,000 free medical consultations, and provided more than 460 technical and academic scholarships for our employees and members of the community. Our commitment to our employees and the communities in which we do business doesn't stop there. Our longstanding mission is to assist in the overall development of those communities, whether it's improving literacy rates and teaching job skills or providing humanitarian aid when a natural disaster strikes. We pledge to continue to get involved so that we can make a positive impact in the communities where we operate, now and in the future. This commitment is as rich as our dyes—and it's woven into everything we make.





Adult Tees

13	5500	Midweight RS Tee
13	4017	Lightweight RS Tee

1717 Heavyweight RS Tee

9030 Heavyweight Tee

4099 Midweight RS V-Neck Tee

14 6030 Heavyweight RS Pocket Tee

Adult Long Sleeve Tees

5014 Midweight RS Long Sleeve Tee

6014 Heavyweight RS Long Sleeve Tee

4410 Heavyweight RS Long Sleeve Pocket Tee

4900 Heavyweight RS Long Sleeve Hooded Tee

Adult Tanks

4360 Lightweight RS Tank Top

19 9360 Heavyweight RS Tank Top

19 9330 Heavyweight RS Pocket Tank Top

Adult Sweats

1580 9.5 oz. RS 1/4 Zip Sweatshirt

1566 9.5 oz. RS Crewneck Sweatshirt

1568 9.5 oz. RS Full Zip Hooded Sweatshirt

21 1567 9.5 oz. RS Hooded Sweatshirt

French Terry

1535 NEW 7.0 oz. French Terry Scuba Hoodie

1539 NEW 7.0 oz. French Terry Jogger Pants

1536 NEW 7.0 oz. French Terry Crewneck

1537L NEW 7.0 oz. French Terry Shorts

Youth Short & Long Sleeve Tees

9018 Midweight RS Tee

3483 Midweight RS Long Sleeve Tee

Youth Sweats

35 9755 9.5 oz. RS Crewneck Sweatshirt

7755 9.5 oz. RS Full Zip Hooded Sweatshirt

8755 9.5 oz. RS Hooded Sweatshirt

Ladies' Tees

- 25 3333 Midweight RS Tee
- **4200** Lightweight RS Fitted Tee
- **3199** Midweight RS V-Neck Tee

Long Sleeve Tees

- **6054 NEW** Heavyweight RS Oversized Long Sleeve Tee
- **3014** Midweight RS Long Sleeve Tee

Ladies' Tanks

- **4260L** Lightweight RS Racerback Tank Top
- 29 3060L Midweight RS Tank Top

Ladies' Sweats

- **1596** 9.5 oz. RS Crewneck Sweatshirt
- **1595** 9.5 oz. RS Hooded Sweatshirt
- **1598** 9.5 oz. RS Full Zip Hooded Sweatshirt

Caps

- **105** Trucker Cap
- **106** Café Cap
- **103** Direct Dyed Baseball Cap
- **104** Pigment Dyed Baseball Cap

Canvas Bags

- **342** Canvas Cinch Sak
- **343** Canvas Field Bag
- **340** Canvas Heavy Tote
- **344** Canvas Belt Bag







5500 Adult Midweight RS Tee

S-3XL

- 5.4 oz./yd²; 100% ring spun cotton
- 24/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Double-needle armhole, sleeve and bottom hems

23 COLORS:

Blue Jean, Brick, Chili, Crimson, Denim, Flo Blue, Granite, Grey, Lagoon Blue, Light Green, Mustard, Navy, Neon Green, Neon Pink, Neon Red Orange, Pepper, Royal Caribe, Seafoam, True Navy, Violet, Watermelon, White, Willow

4017 Adult Lightweight RS Tee

S-3XL

- 4.8 oz./yd²; 100% ring spun cotton
- 31/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Sideseamed
- Double-needle armhole, sleeve and bottom hems

20 COLORS:

Black, Blue Jean, **Boysenberry**, Brick, **Chalky Mint**, **Chambray**, Grey, **Island Reef**, **Lagoon Blue**, Midnight, Navy, Neon Red Orange, **Orchid**, Peony, Pepper, Sage, Sandstone, Terracotta, White, Yam

1717 Adult Heavyweight RS Tee

S-4XL

- 6.1 oz./yd²; 100% ring spun cotton
- 22/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Double-needle armhole, sleeve and bottom hems

85 COLORS:

Aloe, Banana, Bay, Berry, Black, Blossom, Blue Jean, Blue Spruce, Boysenberry, Brick, Bright Salmon, Brown, Burnt Orange, Butter, Celadon, Chalky Mint, Chambray, Charcoal, Chili, China Blue, Chocolate, Citrus, Clover, Crimson, Crunchberry, Cumin, Denim, Emerald, Flo Blue, Granite, Grape, Graphite, Grass, Grey, Heliconia, Hemp, Ice Blue, Island Green, Island Reef, Ivory, Khaki, Kiwi, Lagoon Blue, Light Green, Lime, Mango, Melon, Midnight, Monarch, Monterey Sage, Moss, Mustard, Mystic Blue, Navy, Neon Blue, Neon Green, Neon Pink, Neon Red Orange, Neon Yellow, Orchid, Paprika, Pea Pod, Peony, Pepper, Periwinkle, Raspberry, Red, Royal Caribe, Sage, Salmon, Sandstone, Sapphire, Seafoam, Terracotta, Topaz Blue, True Navy, Tumbleweed, Vineyard, Violet, Washed Denim, Watermelon, White, Willow, Wine, Yam

Style 1717 (Terracotta 2434C) graphic was achieved with distressed and clear ink printing



9030 Adult Heavyweight Tee

S-4XL

- 6.1 oz./yd²; 100% cotton
- 18/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Taped neck and shoulders
- Twill label
- Joker label
- Double-needle sleeve and bottom hems

83 COLORS:

Aloe, Banana, Bay, Berry, Black, Blossom, Blue Jean, Blue Spruce, Brass, Brick, Bright Salmon, Burnt Orange, Butter, Celadon, Celery, Chalky Mint, Chambray, Charcoal, Chili, Chili Pepper, China Blue, Chocolate, Citrus, Crimson, Crunchberry, Cumin, Denim, Dillweed, Emerald, Flo Blue, Granite, Grape, Grass, Grey, Hemp, Ice Blue, Island Green, Island Reef, Ivory, Khaki, Kiwi, Lagoon Blue, Light Green, Lime, Maize, Melon, Midnight, Monterey Sage, Moss, Mustard, Mystic Blue, Navy, Neon Blue, Neon Green, Neon Pink, Neon Red Orange, Neon Yellow, Peony, Pepper, Periwinkle, Purple, Raspberry, Red, Royal Caribe, Sage, Salmon, Sandstone, Sapphire, Sea, Seafoam, Squash, Stone, Terracotta, True Navy, Tumbleweed, Vineyard, Violet, Washed Denim, Watermelon, White, Willow, Wine, Yam

Style 9030 (Lagoon Blue 311C) graphic was achieved with direct to garment printing

4099 Adult Midweight RS V-Neck Tee s-3XL

- 5.4 oz./yd²; 100% ring spun cotton
- 24/1 yarn count
- Soft-washed garment-dyed fabric
- 3/4" mitered v-neck collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Double-needle armhole, sleeve and bottom hems

13 COLORS:

Blue Jean, Brick, Crimson, Denim, Flo Blue, Grey, Island Reef, Khaki, Lagoon Blue, Pepper, Seafoam, Watermelon, White

6030 Adult Heavyweight RS Pocket Tee

S-3XL

- 6.1 oz./yd²; 100% ring spun cotton
- 22/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Single-needle left chest pocket with double-needle hem
- Double-needle armhole, sleeve and bottom hems

80 COLORS:

Banana, Bay, Berry, Black, Blossom, Blue Jean, Blue Spruce, **Boysenberry**, Brick, Bright Salmon, Burnt Orange, Butter, Celadon, Chalky Mint, Chambray, Charcoal, Chili, Chili Pepper, China Blue, Citrus, **Clover**, Crimson, Crunchberry, Cumin, Denim, Emerald, Flo Blue, Granite, Grape, Graphite, Grass, Grey, **Heliconia**, Hemp, Ice Blue, **Island Green**, Island Reef, Ivory, Khaki, Kiwi, Lagoon Blue, Light Green, Lilac, **Lime**, Mango, Melon, Midnight, **Moss**, Mustard, Mystic Blue, Neon Blue, Neon Green, Neon Pink, Neon Red Orange, Neon Yellow, **Orchid**, Paprika, Pea Pod, Peony, Pepper, Periwinkle, Purple, Raspberry, Red, Royal Caribe, Sage, Sandstone, Sapphire, Sea, Seafoam, **Terracotta**, **Topaz Blue**, True Navy, Violet, Washed Denim, Watermelon, White, Willow, Wine, Yam





S-3XL

- 5.4 oz./yd²; 100% ring spun cotton
- 24/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Rib cuffs
- Double-needle bottom hem

34 COLORS:

Black, Blue Jean, Blue Spruce, Brick, Bright Salmon, Butter, Chambray, Charcoal, China Blue, Crimson, Crunchberry, Denim, Flo Blue, Granite, Graphite, Grass, Grey, Ivory, Lagoon Blue, Melon, Neon Blue, Neon Pink, Neon Red Orange, Paprika, Pepper, Raspberry, Red, Royal Caribe, Sandstone, Seafoam, True Navy, Violet, Watermelon, White

S-4XL

- 6.1 oz./yd²; 100% ring spun cotton
- 22/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Rib cuffs
- Double-needle bottom hem

63 COLORS:

Berry, Black, Blossom, Blue Jean, Blue Spruce, **Boysenberry**, Brick, Bright Salmon, Burnt Orange, Butter, Celadon, Chalky Mint, Chambray, Chili Pepper, China Blue, Chocolate, Clover, Crimson, Crunchberry, Denim, Emerald, Flo Blue, Granite, Grape, Graphite, Grass, Grey, Heliconia, Hemp, Ice Blue, **Island Green**, Island Reef, Ivory, Khaki, Kiwi, Lagoon Blue, Light Green, Melon, Midnight, Mustard, Navy, Neon Blue, Neon Pink, Neon Red Orange, Orchid, Paprika, Peony, Pepper, Periwinkle, Raspberry, Red, Royal Caribe, Sandstone, Seafoam, Terracotta, Topaz Blue, True Navy, Violet, Washed Denim, Watermelon, White, Willow, Yam

Style 6014 (Paprika 206C) graphic was achieved with reflective ink printing

Pocket Tee

S-3XL

- 6.1 oz./yd²; 100% ring spun cotton
- 22/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Single-needle left chest pocket with double-needle hem
- Rib cuffs
- Double-needle bottom hem

36 COLORS:

Berry, Black, Blue Jean, Boysenberry, Brick, Bright Salmon, Butter, Chalky Mint, Chambray, Clover, Crimson, Crunchberry, Denim, Flo Blue, Granite, Graphite, Grey, **Heliconia**, Ice Blue, **Island Green**, Island Reef, Lagoon Blue, Light Green, Midnight, Neon Red Orange, Orchid, Peony, Pepper, Red, Seafoam, Terracotta, Topaz Blue, True Navy, Violet, Watermelon, White









4360 Adult Lightweight RS Tank Top

- 4.8 oz./yd²; 100% ring spun cotton
- 31/1 yarn count
- Soft-washed garment-dyed fabric
- Bound self-fabric neck and armholes
- Twill label
- Joker label
- Double-needle neck, armhole and bottom hems

21 COLORS:

Black, Blue Jean, Brick, Crimson, Denim, Grass, Grey, **Island** Green, Midnight, Navy, Neon Pink, Neon Red Orange, Peony, Pepper, Royal Caribe, Sage, Sandstone, Seafoam, Terracotta, White, Yam

9360 Adult Heavyweight RS Tank Top S-4XL (XS)

- 6.1 oz./yd²; 100% ring spun cotton
- 22/1 yarn count
- Soft-washed garment-dyed fabric
- Bound self-fabric neck and armholes
- Twill label
- Joker label
- Double-needle neck, armhole and bottom hems

58 COLORS:

Aloe, Black*, Blossom, Blue Jean, Blue Spruce, **Boysenberry**, Brick, Bright Salmon, Butter, Celadon, Chalky Mint*, Chambray*, Chili, Chocolate, Citrus, Clover, Crimson, Crunchberry, Denim, Flo Blue, Granite, Grape, Grass, Grey, **Heliconia**, Hemp, Ice Blue, **Island Green**, Island Reef*, Ivory, Kiwi, Lagoon Blue*, Light Green, Lime, Melon, Moss, Neon Blue, Neon Green, Neon Pink*, Neon Red Orange*, Neon Yellow, **Orchid**, Paprika, Peony, Pepper, Periwinkle, Raspberry, Red, Royal Caribe, Sandstone, Sapphire, Seafoam*, Terracotta, Topaz Blue, True Navy, Violet*, Watermelon, White*

*Offered in size XS

Style 9360 (Chambray 544C) graphic was achieved with neon colors

9330 Adult Heavyweight RS Pocket Tank Top S-3XL

- 6.1 oz./yd²; 100% ring spun cotton
- 22/1 yarn count
- Soft-washed garment-dyed fabric
- Bound self-fabric neck and armholes
- Twill label
- Joker label
- Single-needle left chest pocket with double-needle hem
- Double-needle neck, armhole and bottom hems

Black, Blue Jean, Bright Salmon, Butter, Chalky Mint, Chambray, Citrus, Crimson, Crunchberry, Flo Blue, Granite, Grey, Island Green, Island Reef, Lagoon Blue, Lime, Melon, Neon Blue, Neon Green, Neon Pink, Neon Red Orange, Neon Yellow, Paprika, Peony, Red, Royal Caribe, Sapphire, Seafoam, Terracotta, True Navy, Violet, Watermelon, White



- Rolled forward shoulder
- Back patch
- Twill label
- Joker label
- Sideseamed
- 1x1 rib on cuffs and waistband
- Double-needle shoulder, cuff and waistband

Blue Jean, Chalky Mint, Chambray, Crimson, Flo Blue, Grey, Island Reef, Lagoon Blue, Pepper, Seafoam, True Navy

- Back patch
- Twill label
- Joker label
- 1x1 rib on collar, cuffs and waistband
- Double-needle neck, shoulder, armhole, cuff and waistband

48 COLORS:

Black, Blue Jean, Blue Spruce, **Boysenberry**, Brick, Bright Salmon, Burnt Orange, Butter, Chalky Mint, Chambray, Chili Pepper, China Blue, Chocolate, Clover, Crimson, Crunchberry, Denim, Flo Blue, Granite, Graphite, Grey, **Heliconia**, Ice Blue, **Island Green**, Island Reef, Lagoon Blue, Light Green, Melon, Midnight, Mustard, Neon Pink, Neon Red Orange, Orchid, Peony, Pepper, Periwinkle, Raspberry, Salmon, Sandstone, Seafoam, Terracotta, Topaz Blue, True Navy, Violet, Watermelon, White, Willow, Yam

Style 1566 (China Blue 295C) graphic was achieved with discharge printing







23

with embroidery





3333 Ladies' Midweight RS Tee LXS-L2XL

- 5.4 oz./yd²; 100% ring spun cotton
- 24/1 yarn count
- Soft-washed garment-dyed fabric
- Semi-fitted silhouette
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Sideseamed
- Double-needle sleeve and bottom hems

27 COLORS:

Aloe, Black, Blossom, Blue Jean, Butter, Celadon, Chalky Mint, Chambray, Citrus, Crunchberry, Flo Blue, **Graphite, Island Green**, Island Reef, Ivony, Kiwi, Lagoon Blue, Melon, Neon Pink, Neon Red Orange, Paprika, Raspberry, Seafoam, **Terracotta**, Violet, Watermelon, White

4200 Ladies' Lightweight RS Fitted Tee LXS-L2XL

- 4.8 oz./yd²; 100% ring spun cotton
- 31/1 yarn count
- Soft-washed garment-dyed fabric
- Fitted silhouette
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Cap sleeves
- Sideseamed
- Double-needle armhole, sleeve and bottom hems

15 COLORS:

Blue Jean, Crunchberry, Denim, **Flo Blue**, **Graphite**, Lagoon Blue, Neon Pink, Neon Red Orange, Neon Yellow, Peony, Pepper, Raspberry, Seafoam, Watermelon, White

3199 Ladies' Midweight RS V-Neck Tee LXS-L2XL

- 5.4 oz./yd²; 100% ring spun cotton
- 24/1 yarn count
- Soft-washed garment-dyed fabric
- Semi-fitted silhouette
- Twill taped neck and shoulders
- Mitered single-needle topstitched v-neck collar
- Twill label
- Joker label
- Cap sleeves
- Sideseamed
- Double-needle sleeve and bottom hems

18 COLORS:

Black, Blossom, Butter, Chalky Mint, Chambray, Crunchberry, Flo Blue, Island Reef, Lagoon Blue, Melon, Neon Pink, Neon Red Orange, Raspberry, Seafoam, **Terracotta**, Violet, Watermelon, White

Style 3199 (Butter 7401C) graphic was achieved with discharge printing



LXS-L2XL

- 6.1 oz./yd²; 100% ring spun cotton
- 22/1 yarn count
- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Drop shoulder
- Twill label
- Joker label
- Rib cuffs
- Double-needle bottom hem

12 COLORS:

Black, Boysenberry, Flo Blue, Grey, Island Green, Lagoon Blue, Melon, Pepper, Red, True Navy, White, Wine

- 5.4 oz./yd²; 100% ring spun cotton
- 24/1 yarn count
- Soft-washed garment-dyed fabric
- Semi-fitted silhouette
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Sideseamed
- Double-needle sleeve and bottom hems

23 COLORS:

Black, Blossom, Butter, Celadon, Chalky Mint, Crimson, Crunchberry, Denim, Flo Blue, Grey, **Heliconia**, Island Reef, Lagoon Blue, Neon Pink, Neon Red Orange, **Orchid**, Raspberry, Seafoam, **Terracotta**, True Navy, Violet, Watermelon, White

Style 3014 (Violet 272C) graphic was achieved with distressed printing and embroidery













- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Double-needle sleeve and bottom hems

64 COLORS:

Aloe, Black, Blossom, Blue Jean, Blue Spruce, **Boysenberry**, Brick, Bright Salmon, Burnt Orange, Butter, Celadon, Chalky Mint, Chambray, Chili, China Blue, Citrus, Clover, Crimson, Crunchberry, Denim, Flo Blue, Granite, Grape, Graphite, Grass, Grey, **Heliconia**, Ice Blue, **Island Green**, Island Reef, Kiwi, Lagoon Blue, Light Green, Lime, Mango, Melon, Midnight, Monterey Sage, Mystic Blue, Navy, Neon Blue, Neon Green, Neon Pink, Neon Red Orange, Neon Yellow, **Orchid**, Paprika, **Peony**, Pepper, Periwinkle, Purple, Raspberry, Red, Royal Caribe, Salmon, Sapphire, Seafoam, Terracotta, Topaz Blue, True Navy, Violet, Washed Denim, Watermelon, White

- Soft-washed garment-dyed fabric
- Double-needle collar
- Twill taped neck and shoulders
- Twill label
- Joker label
- Rib cuffs
- Double-needle bottom hem

34 COLORS:

Black, Blossom, Blue Jean, Bright Salmon, Butter, Chalky Mint, Chambray, Crimson, Crunchberry, Denim, Flo Blue, Granite, Graphite, Grey, Ice Blue, Island Green, Island Reef, Lagoon Blue, Lime, Melon, Neon Pink, Neon Red Orange, Paprika, **Peony**, Pepper, Raspberry, Red, Royal Caribe, Seafoam, Terracotta, True Navy, Violet, Watermelon, White







9755 Youth 9.5 oz. Crewneck Sweatshirt

- 9.5 oz./yd²; 80% ring spun cotton, 20% polyester
- 31/1 yarn count
- Soft-washed garment-dyed fabric
- Twill taped back neck
- Rolled forward shoulder
- Back patch
- Twill label
- Joker label
- 1x1 rib on collar, cuffs and waistband
- Double-needle neck, shoulder, armhole, cuff and waistband

26 COLORS:

Blossom, Blue Jean, Bright Salmon, Burnt Orange, Chalky Mint, Chambray, Crimson, Crunchberry, Flo Blue, Graphite, Grass, Grey, Kiwi, Lagoon Blue, Mystic Blue, Neon Pink, Neon Red Orange, Pepper, Periwinkle, Raspberry, Red, Seafoam, True Navy, Violet, Watermelon, White

Style 9755 (Grass 2244C) graphic was achieved with screen printing, embroidery and jewel application

7755 Youth 9.5 oz. Full Zip Hooded Sweatshirt

- 9.5 oz./yd²; 80% ring spun cotton, 20% polyester
- 31/1 yarn count
- Soft-washed garment-dyed fabric
- Twill taped back neck
- Rolled forward shoulder
- Back patch
- Twill label
- Joker label
- Metal zipper
- Pouch pockets
- 1x1 rib on cuffs and waistband
- Double-needle neck, shoulder, armhole, cuff and waistband

8 COLORS:

Blue Jean, Burnt Orange, Chalky Mint, Crimson, Crunchberry, Denim, Flo Blue, Graphite

8755 Youth 9.5 oz. Hooded Sweatshirt YXS-YXL

- 9.5 oz./yd²; 80% ring spun cotton, 20% polyester
- 31/1 yarn count
- Soft-washed garment-dyed fabric
- Twill taped back neck
- Rolled forward shoulder
- Back patch
- Twill label
- Joker label
- Pouch pocket
- 1x1 rib on cuffs and waistband
- Double-needle neck, shoulder, armhole, cuff and waistband

19 COLORS:

Blossom, Blue Jean, Burnt Orange, Chalky Mint, Crimson, Crunchberry, Denim, Flo Blue, Graphite, Grass, Grey, Kiwi, Lagoon Blue, Navy, Neon Pink, Neon Red Orange, True Navy, Violet, White



9 COLORS:

Black/Ivory, Chili/Ivory, Flo Blue/Ivory, Graphite/Ivory, Island Reef/Ivory, Lagoon Blue/Ivory, Red/Ivory, True Navy/Ivory, Washed Denim/Ivory











343 Canvas Field Bag One Size

- 14 oz./yd²; 100% cotton
- Large main compartment
- Inside zippered pocket
- Large front flap for easy embellishment
- Antique brass turn-buckle closure
- Adjustable cotton webbing shoulder strap with antique brass slider
- Self-fabric binding

4 COLORS:

Black, Blue Jean, Grey, Khaki







Screen Printing (Silk Screening)

A technique that uses stencils and ink to create designs on garments. It is the most economical method for producing large quantities that involve cotton or cotton-blend garments.

Discharge Printing

This form of screen printing uses a water-based catalyzed (activator) ink. The discharge agent neutralizes the color in the garment while also adding the new color. Discharge base (without colorant) will discharge many garments to a soft natural color.



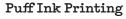
Foil

A premium method that combines heat and pressure to transfer foil to a garment. Foil is available in a variety of colors and patterns and can be used to create dramatic accents or overall designs on all colors and weights of fabrics.

Hot Split Transfer Printing

Combines heat and pressure to transfer images to garments.

The transfer paper is peeled away while still hot resulting in the majority of the ink melting into the fabric for a softer, lighter feeling print. This is a great option for detailed prints, customization, shorter runs and quick turnaround times.



A method for creating a raised rounded effect by screen printing with an ink containing a unique foaming agent or puff additive that expands when heated. Ideal for simple designs.

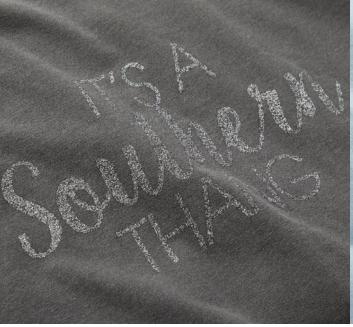
Mixed Techniques

Depending on the look to be achieved, it may be necessary to employ more than one technique to achieve the desired result. Screen printing and embroidery can be combined along with a shiny appliqué to produce a garment with a higher perceived value.









Glitter Ink

Special clear or metallic shiny glitter can add shine or impact to a design. The glitter may be added into inks, printed as a top layer, or shaken on top of the ink. This technique works best on larger print areas with simple designs.

Reflective Printing

Reflective inks consist of small glass beads in a carrier base. They cause any bright light to reflect off the print directly back at the viewer. This technique works best on larger print areas with simple designs.

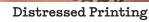


Neon Colors

A screen printing process using neon or fluorescent inks. On colored garments they are printed on top of a white opaque base to achieve the brightest possible ink color. Print colors range from bright orange to lime and hot pink.

Direct to Garment

This form of printing utilizes specialized ink jet technologies to print in full color directly on garments using a water-based CMYK system for white shirts and an added white-ink for colored garments. Ideal for full color prints and for reproducing fine detail. This option is ideal for projects with short turnaround times or short runs and can work on both light and dark garments. Note though, exact Pantone® color matching is not usually possible.



Distressed printing gives screen prints an intentionally weathered look right from the start.

Laser Cut Appliqué

Printed material is sewn onto a garment with an embroidery machine and then a laser cuts away the excess material. This technique adds dimension and detail to your garment. Ideal for heavier weight garments such as fleece and bold designs, not fine detail.







Sizing Chart MEASUREMENTS ARE WIDTH BY LENGTH

ADULT TEES			S	М	L	XL	2XL	3XL	4XL
1717			17.5" x 26.63"	19.5" x 28"	21.25" x 29.38"	23" x 30.75"	25" x 31.63"	27" x 32.5"	29" x 33.5"
4017			18.5" x 28"	20.5" x 29.5"	22.5" x 30.75"	24.5" x 32"	26.5" x 33"	28.5" x 34"	
5500			17.5" x 27.5"	19.5" x 28.5"	21.5" x 29.5"	23.5" x 30.5"	25.5" x 31.5"	27.5" x 32.5"	
4099			17.5" x 27.5"	19.5" x 28.5"	21.5" x 29.5"	23.5" x 30.5"	25.5" x 31.5"	27.5" x 32.5"	
9030			16.5" x 26.63"	18.5" x 28"	20.25" x 29.38"	22" x 30.75"	24" x 31.63"	26" x 32.5"	28" x 33.5"
6030			17.5" x 26.63"	19.5" x 28"	21.25" x 29.38"	23" x 30.75"	25" x 31.63"	27" x 32.5"	
5014			17.5" x 27.5"	19.5" x 28.5"	21.5" x 29.5"	23.5" x 30.5"	25.5" x 31.5"	27.5" x 32.5"	
5014			17.5" x 26.63"	19.5" x 28"	21.25" x 29.38"	23" x 30.75"	25" x 31.63"	27" x 32.5"	29" x 33.5"
1410			17.5" x 26.63"	19.5" x 28"	21.25" x 29.38"	23" x 30.75"	25" x 31.63"	27" x 32.5"	
1900			17.5" x 26.63"	19.38" x 28"	21.13" x 29.38"	23" x 30.75"	24.88" x 31.63"	26.63" x 32.5"	
ADIES' TEES		LXS	LS	LM	LL	LXL	L2XL		
1200		16.5" x 24.5"	17.5" x 25"	18.5" x 25.75"	19.5" x 26.5"	21.5" x 27.5"	22.5" x 28"		
3333		14.75" x 24.5"	16.75" x 25"	18.75" x 25.5"	20.75" x 26.5"	22.63" x 27.25"	24.5" x 28"		
3199		14.75" x 24.5"	16.75" x 25"	18.75" x 25.5"	20.75" x 26.5"	22.63" x 27.25"	24.5" x 28"		
6054		20" x 27.5"	22" x 28.5"	23" x 29.5"	25" x 30.5"	27" x 31.5"	29" x 32.5"		
3014		14.75" x 24.5"	16.75" x 25"	18.75" x 25.5"	20.75" x 26.5"	22.63" x 27.25"	24.5" x 28"		
OUTH TEES	YXXS	YXS	YS	YM	YL	YXL			
018	12.5" x 18"	13.5" x 18.75"	14.5" x 20.5"	16.5" x 21.5"	17.5" x 22.75"	19.5" x 26"			
483	12.5" x 18"	13.5" x 18.75"	14.5" x 20.5"	16.5" x 21.5"	17.5" x 22.75"	19.5" x 26"			
DULT TANKS		XS	S	М	L	XL	2XL	3XL	4XL
360			18.5" x 28"	20.5" x 29.5"	22.5" x 31"	24.5" x 32.25"	26.5" x 33.25"	28.5" x 34.25"	
330			17.5" x 26.63"	19.5" x 28"	21.25" x 29.38"	23" x 30.75"	25" x 31.63"	27" x 32.5"	
360		22.25" x 25.25"	17.5" x 26.63"	19.5" x 28"	21.25" x 29.38"	23" x 30.75"	25" x 31.63"	27" x 32.5"	29" x 33.5"
ADIES' TANKS		LXS	LS	LM	LL	LXL	L2XL		
1260L		17.5" x 26"	18.5" x 26.5"	19.5" x 27.25"	20.5" x 28"	22.5" x 28.75"	23.5" x 29.5"		
8060L		14.5" x 24.5"	16.5" x 25"	18.5" x 25.5"	20.5" x 26.5"	22.5" x 27.25"	24.5" x 28"		
DULT SWEATS			S	М	L	XL	2XL	3XL	4XL
.566			21" x 27.5"	23" x 28.5"	25" x 29.5"	26.5" x 30.5"	28" x 31.5"	29.5" x 32.5"	
.567			21" x 27.5"	23" x 28.5"	25" x 29.5"	26.5" x 30.5"	28" x 31.5"	29.5" x 32.5"	
.568			21" x 27.5"	23" x 28.5"	25" x 29.5"	26.5" x 30.5"	28" x 31.5"	31.5" x 32.5"	
1580			21" x 27.5"	23" x 28.5"	25" x 29.5"	26.5" x 30.5"	28" x 31.5"	29.5" x 32.5"	
ADIES' SWEATS		LXS	LS	LM	LL	LXL	L2XL		
1596			21" x 23"	23" x 24.5"	25" x 25.5"	27" x 26.5"	28" x 27.5"		
1595			20" x 23"	22" x 24.5"	24" x 25.5"	25.5" x 26.5"	27" x 27.5"		
1598			21" x 23"	23" x 24.5"	25" x 25.5"	27" x 26.5"	28" x 27.5"		
OUTH SWEATS	YXXS	YXS	YS	YM	YL	YXL			
755		14" x 17.5"	15.5" x 20"	17.5" x 21"	18.5" x 23"	19.5" x 25"			
3755		14" x 17.5"	15.5" x 20"	17.5" x 21"	18.5" x 23"	19.5" x 25"			
7755		14" x 17.5"	15.5" x 20"	17.5" x 21"	18.5" x 23"	19.5" x 25.5"			
FRENCH TERRY			S	М	L	XL	2XL	3XL	
1539 (Adult)*			14.5" x 39"	15.5" x 40"	16.5" x 41"	17.5" x 42"	18.5" x 43"	19.5" x 43.5"	
1535 (Adult)			20" x 28.5"	22" x 29.5"	24" x 30.5"	26" x 31.5"	28" x 32.5"	30" x 33.5"	
1536 (Adult)			20" x 28.5"	22" x 29.5"	24" x 30.5"	26" x 31.5"	28" x 32.75"	30" x 33.75"	
1537L (Ladies')*			14.5" x 11.25"	15.5" x 12"	16.5" x 12.75"	17.5" x 13.5"	18.5" x 14.25"		



Toll-Free Ordering & Customer Service Hotline: **800-545-6366** (8:00 A.M. to 5:00 P.M. EST)

Fax Number: **888-750-9108**

24-hour Online Ordering: **www.dyehouse.com**

Email: sales@dyehouse.com

Ordering Information

When ordering, please have the following information available:

- Company Name/Customer Number
- Shipping Information
- Purchase Order Number

Care Instructions

Garment-dyed goods should ALWAYS BE WASHED SEPARATELY BEFORE WEARING to avoid bleeding issues.

Due to the nature of the dyeing process employed with Comfort Colors pigment dyed shades, loose pigments may remain on the surface of the garments even after the first wash. We therefore strongly recommend washing these garments only with like-colored garments, as some of the pigment dyes may stain light or white colored garments in the wash cycle.

Washing the garments in cold water will reduce the possibility of staining. Shade variations are inherent in the garment dyeing process.

Terms

Orders can be accepted only under the following terms and conditions:

Prices, Quantities, Styles, Colors

Comfort Colors* reserves the right to change pricing at any time. Comfort Colors reserves the right to change or discontinue styles, colors, sizes or fabrics. Style and color availability may vary from location to location. Inventory will fluctuate on seasonal items.

Order Placement and Shipping

All additions to any order already placed will be considered a "new order" and written as a new purchase order. Partial shipments may be made. All freight claims for missing or damaged merchandise shipped on a customer's account number must be filed directly with carrier.

Shipping

We ship UPS, FedEx, plus most commercial carriers.

Drop Shipments

Contract printers and embroiderers are responsible for inspecting goods BEFORE decorating, as decorated goods are not returnable. All claims for shortages and damaged goods MUST be made within 5 working days of receipt of goods.

Payment Options

- Credit Cards: Comfort Colors accepts VISA, MasterCard, Discover or American Express at time of purchase.
- Company Check: For payment on account. Comfort Colors requires a completed/ approved and signed credit application for this payment method.
- Initial Orders: Comfort Colors will require payment by certified check or money order.
- Wire Transfer, ACH, Certified Check or Money Order: For either prepayments or on account for initial orders.
- **Net Terms**: Comfort Colors encourages customers to establish net terms by completing a credit application and submitting it to our Credit Department for approval. Standard approved terms are Net 30 days for those customers who meet the credit requirements of our firm. Comfort Colors reserves the right to revoke terms at any time based on its sole discretion and without prior notification.

Return Policy

If you should experience a problem or discrepancy with an order, please contact Customer Service and have your order information ready.

- No returns will be accepted without a Return Authorization (RA) Number.
- All claims for shortages or damages MUST be made within 5 working days of receipt of goods.
- Relabeled, printed, or embroidered goods are not returnable.
 Please check your order BEFORE processing.
- All refused shipments and cancelled orders are subject to a 15% restocking fee in addition to all freight costs.
- Returns due to customer error, including if your customer cancelled on you, are subject to a 15% restocking fee.
- All returns MUST have a complete packing list and the RA number MUST be clearly marked on the outside of the carton and on the packing list.
- All defective goods must be clearly marked over the flaw.

Cancellation Policy

All cancellations are subject to written approval from Comfort Colors.

On the back cover: Style 4200 (Pepper 2336C) graphic was achieved with glitter ink

